

PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO37094	EAS001-VU	1	1	Net 30	M304TS0.500W.049	Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH				600	10/18/2017	604		S000749	Stock	10/17/2017	\$ 6.55 / ft	0	\$3,956.20	Eagle Stainless	
										Total:	600	604								\$3,956.20	

Plex 10/17/2017 11:22 AM Dart.Plouffe.Sonia



EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650, 508-528-8650 Fax: 800-520-1954, 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

Packing List

Bill Dart Aerospace, Ltd.

To: 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Canada

Ship Dart Aerospace, Ltd.

To: 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Canada

PO Number: PO37094

DAS

5

9-89

Shipment No: 134473

Shipment Date: 10/11/17

Order Number: 139891

Order Date: 07/18/17

Customer Code: 000000001912

Phone: (613) 632-5200

Terms: Net 30 Days

Ship Via: SEE BELOW

Quantity					
<u>Open</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>
2,402	604	1,798		FT	1912-SQ0500049T304 T304 Smis Square Tubing .500" x .500" x .049" Wall x (XX - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...

Job
Number
139891-01

SPM10-A



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37094**

Purchase Order Date 7/18/2017 12:00:35 PM
PO Print Date 7/18/2017

Page Number 1 of 2

Order From : VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JUL 18 2017

Contact Name
Vendor Phone 800 528 8650 Ext.800 520 1954

Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304TS0.500W.049	Square Tubing	10/18/2017 Yes 10/18/2017	f	600.00	\$6.55	\$3,930.00

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

					Line Total:	\$3,930.00
2	M304TS0.500W.049	Square Tubing	11/15/2017 Yes 11/15/2017	f	\$6.55	\$3,930.00

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

					Line Total:	\$3,930.00
3	M304TS0.500W.049	Square Tubing	12/14/2017 Yes 12/14/2017	f	\$6.55	\$3,930.00

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

PO Instructions: DELIVERY DATE TBD
QUOTE NO 978004

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37094**

Purchase Order Date 7/18/2017 12:00:35 PM
PO Print Date 7/18/2017

Page Number 2 of 2

Order From : VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 528 8650 Ext.800 520 1954

Buyer Chantal Lavoie

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Customer POID

10127-2607

Customer Tax # Net 30

Terms USD

Currency

FOB Destination-Collect

Line Total: \$3,930.00

4	M304TS0.500W.049	Square Tubing	1/17/2018	600.00	\$6.55	\$3,930.00
			Yes	f		
			1/17/2018			

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

5	71401-45	PROCUREMENT QUALITY CLAUSES	10/18/2017	1.00	Line Total: \$3,930.00
			No		\$0.00
			10/18/2017		\$0.00

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

SPR 10-17

Line Total: \$0.00

PO Total: \$15,720.00

PO Instructions: DELIVERY DATE TBD
QUOTE NO 978004

CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dart aerospace.com for further explanation.

Change Nbr: 1

Change Date: 7/18/2017



Eagle Stainless Tube and Fabrication, Inc.

10 Discovery Way
Franklin MA 02038

Tel: 800 - 528-8650 Fax: 800-520-1954

WWW.EAGLETUBE.COM

Email: info@eagletube.com

Emailed

Faxed

Verbal

Quotation

Quote Number: **978004**

Quote Date: **07/06/17**

ATTN: Linda Lacelle

T: (613) 632-5200 F: (613) 632-1053

Customer: **Dart Aerospace, Ltd.**

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship to:

Dart Aerospace, Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Customer Code: 000000001912

Account Mgr.: JOHN ROSS

Ship Via: FED X COLL 151793240

Terms: Net 30 Days

FOB: Franklin, Massachusetts

MINIMUM ORDER: \$150.00

Delivery/ Lead Time : 10 Wks ARO

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	<u>Unit</u>	<u>Price</u>
1	1912-SQ0500049T304	T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect.	2,400	/FT	\$6.55/FT

NOT an Aerospace Application... NOT Defars
Material - Chantal Lavoie 12/02/15.)

3000 | 1 yr
Total: \$15,720.00

FED X Acct # 151793240...

FED X FREIGHT Acct# 94011728.

Shipping variation is +/-10% unless otherwise specified

Additional Specifications, Statutory or Regulatory Requirements: NO () YES ()

IF YES: () AS-9100 () ISO-13485 () Controlled Process () Material Cert and CofC () DFARS () Other _____

By John P Ross
Eagle Stainless Tube & Fab Inc

*ans
sel*

SUBJECT TO PRIOR SALE / SHOP CONDITIONS

QUOTE IS VALID FOR 30 DAYS FROM DATE OF QUOTATION

Form#: F-03-01 Issue Date: 2/24/2015

ISO-9001 CERTIFIED

ISO-13485 Certified

AS-9100 CERTIFIED



Eagle Stainless Tube & Fabrication, Inc.

10 Discovery Way Franklin MA 02038 Tel: 800-528-8650 Fax: 800-520-1954 www.EAGLETUBE.COM

Acknowledgement

ATTN: Chantal Lavoie

BillDart Aerospace, Ltd.
To:1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace, Ltd.
To:1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order Number:	139891	PO Number:	PO37094
Date Entered:	07/18/17	Ship Via:	FedxFrtCol# 94011728
Customer:	000000001912	Salesman:	JOHN ROSS
Terms:	Net 30 Days	Phone:	(613) 632-5200
FOB:	Franklin, Massachusetts	Fax:	(613) 632-1053

Shipping Variation: +/-10% unless otherwise specified

Item	Quantity	Unit	Description	Price	Unit
1	2,400	FT	1912-SQ0500049T304 - T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect.	6.550	/ FT

NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.)
Release Date(s):

- 600 by 10/11/17
- 600 by 11/08/17
- 600 by 12/07/17
- 600 by 01/10/18

Order Total: **\$15,720.00**

Authorized Signature
Eagle Stainless Tube & Fab Inc



EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

SOLD TO: Dart Aerospace, Ltd.

DATE: 10/11/2017

DAS

ADDRESS: 1270 Aberdeen Street

PURCHASE ORDER: PO37094

5

9-89

Hawkesbury ON K6A 1K7

PART #: N/A

REVISION: N/A

HEAT #: 624005

SOURCE: 50-56598-08-17

ITEM: .500 X .500 X .049 WALL T304/304L SMLS

Spec: ASTM A269-15a CHEMISTRY ONLY

Temper: AS DRAWN

Quantity: 604 Units: FT

C: .006 Ti: - Yield (PSI): -

Si: .462 Cb: - Tensile (PSI): -

Mn: 1.109 Ta: - Elong. (% IN 2"): -

P: .030 Fe: balance Hardness (Rockwell): -

S: .004 Cu: .35 Flattening: -

Ni: 8.94 Al: - Flaring: -

Cr: 18.30 N: .032 Rev F/B: -

Mo: .314 Co: .149 Flange: -

Misc Chem 1: - Int C/E: -

Misc Chem 2: - Eddy Current: -

Misc Chem 3: - Hydrostatic: -

Grain Size: -

Note 1: MELT: FRANCE

Note 2: MFG: USA

Note 3: MERCURY FREE

Comments:

Conforms to all drawing and/or specification requirements. To the best of our knowledge the material is mercury free, and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. Reports governing this material are on file.

Paulette Cartier

EAGLE STAINLESS TUBE AND FABRICATION INC.

Paulette Cartier

Quality Assurance Manager

AA

Int.

10/11/2017

Date

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750,500W,049
 DATE: OCT 19 2017

PO / BATCH NO.: PO37094/500749

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 620'
 QUANTITY INSPECTED: 620'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .500" W.049
 THICKNESS RECEIVED: .500 W.049
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>A5tm A269</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>PO37094</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>5000749</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>5</u>	SIGNED OFF BY: _____
DATE: <u>OCT 19 2017 9-89</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ~~ASTM A554 MILL FINISH~~

OR
ASTM A269 MILL FINISH

四

WILEY.

.111 = WALL THICKNESS IN INCHES

WALL WIDTH

EG. 0.75" X 0.75" X 0.049 WAI = M304TS0750W049

RELEASED
2014-05-26

D		"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR#4-3819)	
C		"SEAMLESS" ADDED TO PURCHASE MATERIAL.. REASON: SPEC. ADDER FOR 1/2" TUBING	
B		DRAWING MOVED TO "B" SIZE BORDER FINISH ADDED (SEE NOR 09-945 FOR DETAILS).	
A	NEW ISSUE		
REV.	DESCRIPTION		BY DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	
MFG. APPROV.	<i>[Signature]</i>	MS04TS	
APPROVED	TITLE		REV. D
DE APPROV.	304/316 SQUARE TUBING		SHEET 1 OF 1
DATE			SCALE
14.05.20			NONE
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